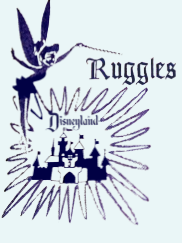












YEAR	CORPORATION 1 RUGGLES / PAPEL DESIGNS	CORPORATION 2 PHIL PAPEL IMPORTS	MAJOR EVENTS		
1955			Incorporated in Anaheim, CA Ruggles Disneyland opens 2 shops		
1956			Ruggles Disneyland Hotel opens 2 shops		
1960			Ruggles expands to more stores (eventually 20 stores)		
1962			Phil Papel Imports becomes corporation.		
1970			Stanley Papel joins Papel & Ruggles		
1972			Phil Papel retires		
1975			First Personalized name mug program introduced. Papel sales triple in 1 year.		
1976			Papel obtains license for 1984 Los Angeles Olympics		
1978			Papel hires CEO (JW)		
1979				1984 Olympics New licenses added for NFL,MLB,NBA Stanley Papel becomes CHB & VP Product Development CEO (JW) leaves Papel. Stanley Papel resumes as President . Name Origins Mugs added to Papel line. Largest volume program in Papel history	
1982				Russ Berrie (RUSS) purchases Papel.	
1984					Russ purchases Freelance (non-related company).
1985					Stanley Papel retains ownership of Ruggles Russ appoints new President (DL) of Papel. Stanley Papel remains head of Product Development.
1986			Russ merges Papel and Freelance to form Papel/Freelance,Inc		
1987			Russ terminates Stanley Papel. Arlene Slater becomes VP/Product Development		
1988					
1989					
1990			Ruggles creates DBA Stanley Papel Designs. Russ promotes DL to CEO of Papel/Freelance.		
1991			Papel/Freelance, Inc (Russ) vs Stanley Papel for use of last name in giftware industry Ruggles stores begin to close or be sold .		
1992			Russ announces Papel/Freelance,Inc headquarters to move to New Jersey. DL terminated at time of relocation. Bob Iommazzo becomes President of Papel /Freelance.		
1993			Agreement reached with Papel/Freelance, Inc that Stanley Papel is allowed to us full name in giftware industry. Stanley Papel Designs licenses to Enesco,Otagiri, Figi, Dakin, Ganz and numerous other companies in USA and overseas.		
1996			Papel relocates to New Jersey. West Coast Headquarters closed.		
1997			Harry Drum becomes VP of Papel/Freelance, Inc. John Inzero hired as Director of Product Development.		
1998			Arlene Slater leaves Papel/Freelance, Inc and joins Ganz as VP Product Development		
1999			Russ Berrie sells Papel/Freelance to Zebra Capital (dba PFHolding).		
2000			Name change to Papel Giftware John Inzero promoted to VP of Product Development of Papel Giftware.		
2001			Marci (Children of an Inner Light) Licensed to Papel Giftware (largest volume gift line in Papel history).		
2002			Last Ruggles Gift store (Objets d'Art) closes		
2003		Phil Papel passes away.			
2004	Stanley Papel Designs opens distribution center in Palm Springs California for mug and sock line.				
2005	PF Holdings (Joel Keir & Art Bylin) sell Papel/Freelance to Cast Art (owner: Scott Sherman). Harry Drum becomes President of Papel Giftware. A Cast Art Company added to Papel Giftware logo Kenneth LeFerve hired as President. Scott Sherman, Chairman of the Board of Papel Giftware.				
2006	Stanley Papel Designs begins licensing to Papel Giftware. Melissa Papel-Moscot joins Stanley Papel Designs as Director of Product Development. Evan Papel joins Stanley Papel Designs as CEO				
2007	Papel Designs line merged into Papel Giftware Stanley Papel Designs closes offices and Distribution Center in Palm Springs, CA.				
2008	Marci (Children of an Inner Light) terminates licensing arrangement with Papel and licenses with Enesco. Legal action begins by Cast Art (Papel Giftware) vs.PF Holdings and KPMG (Accounting Company). settlement in favor of Cast Art.				
2009	Papel Giftware, A Cast Art Company closes doors on March 13, 2003.				
2010		<p>LEGEND</p> <ul style="list-style-type: none"> RUGGLES RUGGLES& PAPEL PAPEL OTHER CORPS PAPEL DESIGNS 	Stanley Papel purchases trademark and copyrights from Papel Giftware. Stanley Papel Designs changes name to Papel Designs. Papel Designs licenses to Encore Group.		
2011			Encore Group lauches Major Papel Giftware line in USA under direction of Melissa Papel-Moscot.		
2012			Papel Giftware celebrates 50th anniversary with events in Los Angeles, New York and Hong Kong.		
2013			Encore Group acquired the tradename of Russ Berrie and the combined company became The Russ Companies, Inc.		
2014			Papel Giftware licenses end with Encore. Russ Companies,Inc and Encore file for Bankruptcy.		
2015			New Jersey Supreme Court reverses earlier rulings in favor of Cast Art (PapelGiftware). Papel Designs licenses sock line in USA to Evolution Avenue.		
2016			Papel Designs licenses mug line to Christian Brands		
2017			Book entitled THE LITTLE SHOP ON MAIN STREET by Dave Mason is published.		
2018			Papel Designs changes name to Papel Gifts. Papel license with Christian Brands ends. Papel Gifts launches new website ,www.papelgifts.com. (previously Papel Designs, www.papeldesigns.com). Book entitled TALES BEYOND MAIN STREET by Stanley Papel is published.		
2019			